

- A compact type clamp lever made of plastic.
 - The product development was conducted with LCA, Life Cycle Assessment, in consideration for environmental load, especially for global warming.
 - Greenhouse effect gas emission is reduced by 6.5
 compared to conventional products.
 - A serration ring made of zinc die cast is inserted into the lever body made of plastic. They also realize sufficient strength for fitting with metal thread serration.
 - There are two types of thread part materials:
 LECF
 Made of steel
 LECFS
 Made of stainless steel
 - There are five color variations. They can be selected by the end symbol of the part number.

End Symbol 12	Lever Part Color
ВК	Matte black
SG	Matte Silver
OR	Matte orange
YW	Matte yellow
SK	Matte Transparent

Unit:mm

LECF Steel LECFS Stainless steel		Common dimensions														
Part Number 1 Lf m		in. Part Number 1	Lf min.	M (Coarse)									Number		Max. clamping	
	Lf min.			Nominal of Thread	Pitch	R	Н	H'	h	S	D	d	of Teeth	(N)	force*1 (kN)	Mass (g)
LECF-3	7	LECFS-3	7	M3	0.5	30	29	32.5	24.5	4.2	13	10	18	13	0.95	14
LECF-4	9	LECFS-4	8	M4	0.7	30	29	32.5	24.5	4.2	13	10	18	31	1.7	13
LECF-5	9	LECFS-5	8	M5	8.0	30	29	32.5	24.5	4.2	13	10	18	62	2.7	13
LECF-6	9	LECFS-6	8	M6	1	30	29	32.5	24.5	4.2	13	10	18	110	3.8	12

*1: For the definitions of maximum load and maximum clamping force, see "Using the Clamp Lever."

RoHS

• Part number specification



Μ

Lever part

LECFS

SUS303

Stainless Steel

Zinc Die Cast

Stainless Steel Wire

Nylon 6 (Various Color)

Serration ring (Insert)

Thread part

*1: Setscrew head shapes have been changed from hex sockets

Setscrew *1

Spring

Material/Finish

Lever Part

Thread Part

Setscrew

Spring

to hexalobular sockets.

LECF

SUM22L

Serration Ring Zinc Die Cast

Nylon 6 (Various Color)

Ferrosoferric Oxide Film (Black)

Ferrosoferric Oxide Film (Black)

Stainless Steel Wire or SWPB